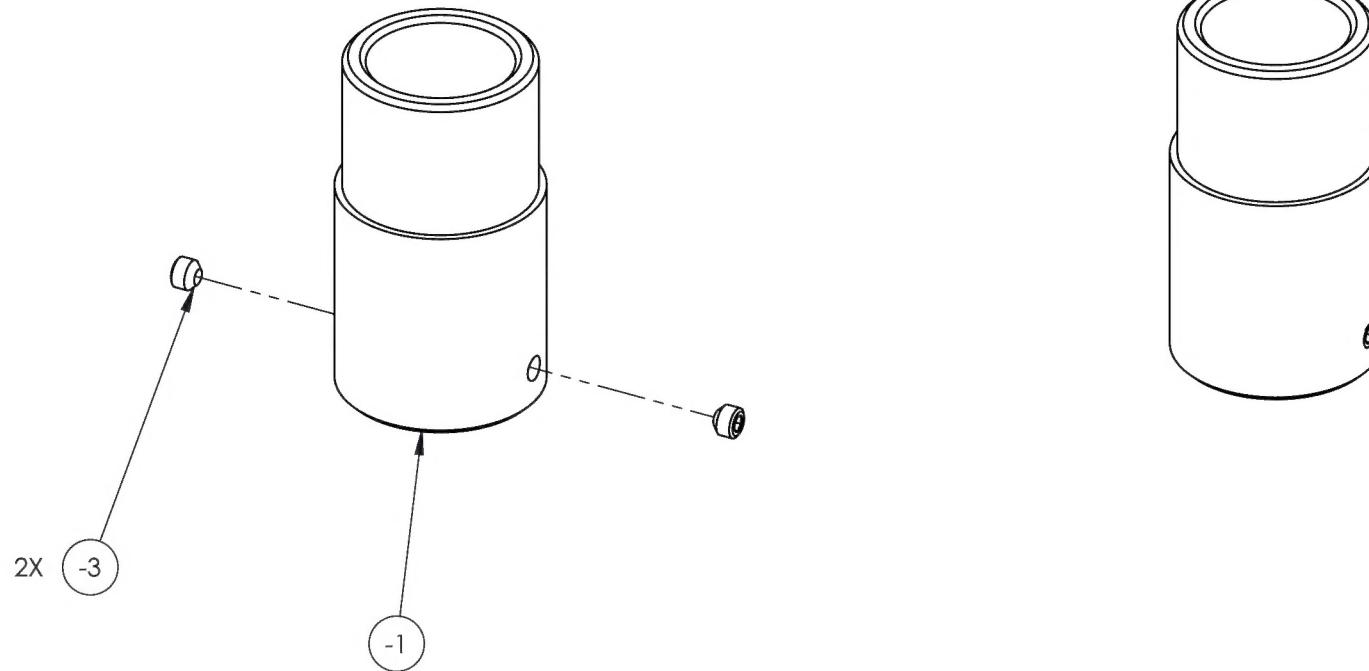


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REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
1	CH'D -1 I.D. FROM ϕ .782 ± PER S.E.	5/14/2012	RJC	SE	
1A	SEPERATED FROM KIT RBW109-3130-01-119	4/19/2013	JAG	EB	

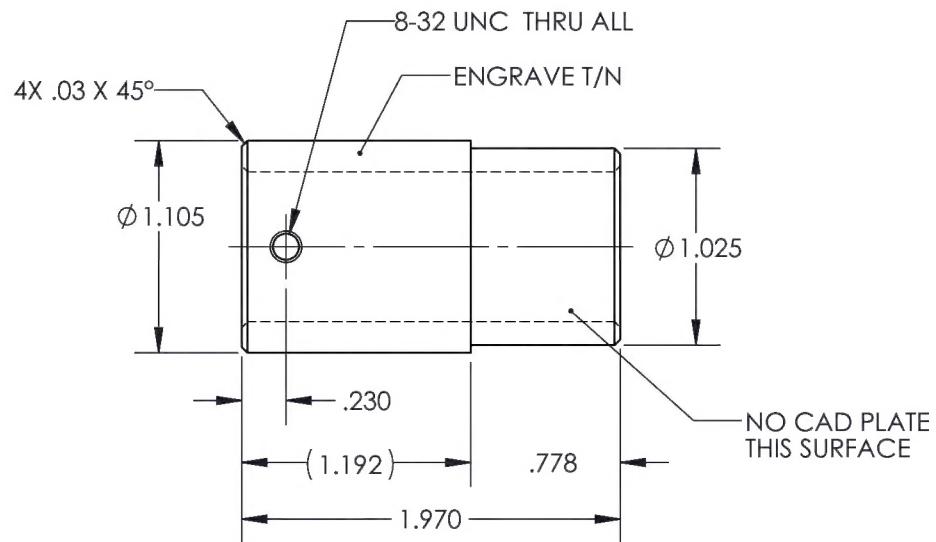


NOTE:
PART OF KIT RBW109-3130-01-119
REF #109-3130-01-125

	RED BARN MACHINE										
TITLE	SPACER ASSEMBLY										
DWG NO.	RBW109-3130-01-125	REV 1A									
MATL	DRAWN BY: GILBERT APPROVED <i>D Weil</i>										
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH									
$.XXX \pm .005$ FRACTIONS $\pm 1/32$		SPEC									
$.XX \pm .01$ ANGLES $\pm .5^\circ$		USED ON MODEL									
$.X \pm .1$		AW109 & AW119									
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R											
2. DIMENSIONAL LIMITS APPLY AFTER PLATING											
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SCALE 1:1	DATE 3/8/2012	SHEET 1 OF 2
			-1	1	SPACER	4140 Q & T	ϕ 1-1/8 x 2-1/8	2			
		B/O	-3	2	SET SCREW	STEEL	8-32 X 1/8 MCMASTER-CARR #91375A188	1			

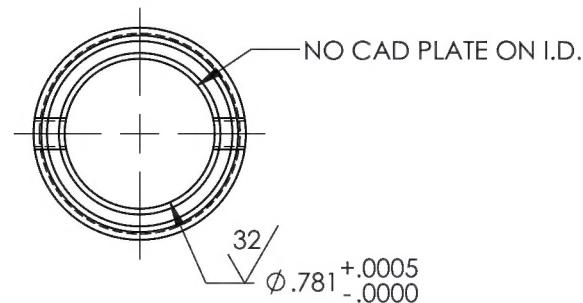
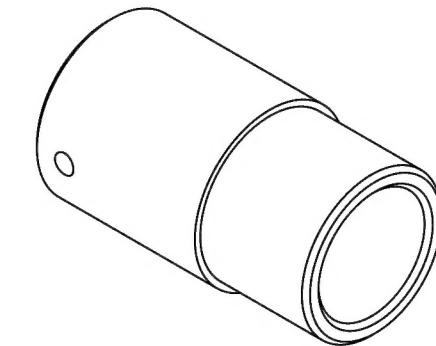
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 I.D. FROM $\phi .782 \pm$ PER S.E.	5/14/2012	RJC	SE



-1

SPACER



	RED BARN MACHINE	
TITLE	T/R STARIC BALANCING TOOL	
DWG NO.	RBW109-3130-01-125-1	REV 1A
MATL	4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED		APPROVED
DIMENSIONS ARE IN INCHES		HEAT TREAT
.XXX ± .005	FRACTIONS ± 1/32	FINISH CAD PLATE YELLOW
.XX ± .01	ANGLES ± .5°	SPEC QQ-P-416F, TYPE II, CLASS II
.X ± .1		USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45°		AW109 & AW119
OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER		
PLATING		
SCALE	1:1	DATE 1/20/2011
		SHEET 2 OF 2